# **Wood Coatings**



YOXX.1061.02US White WB Topcoat for Exterior - XX Sheen

### DESCRIPTION

#### General:

 This is a Water-Based Topcoat, developed with special durable resins. Contain filters and inhibitor for ultraviolet light (emitted by the sun light). For indoor and outdoor furniture, doors, windows and general wood finishing.

#### Advantages:

- High coverage
- Smooth finish touch
- Low VOC.
- Very good weathering resistance (durability);
- High UV protection.
- HAPs free.
- Can be crosslinked with 1% YC.1402US or 5% YC.1018US, to achieve maximum physical e chemical resistance.
- Tinting:
- For Light colors, use colorants YXP.1139-colors (up 5%).
- For intermediate colors, blend with clear base YW.1135US (% not limited), and colorants YXP.1139-colors (up 5%)

# CHARACTERISTICS

#### Available Sheen:

YO30.1061.02US: 30 sheen when applied 4 mils wet per coat.

· Weight solids:

 $46.69\pm2\%$ 

- Specific Gravity (77F, 25°C):
- 1.156 ± 0.02 g/cm<sup>3</sup>
- Consistency (77F, 25°C):

**95**  $\pm$  5 Krebs Stormer, Square Spindle at 77F

Number of coats:

2 to 3 coats (4 wet mils/coat)

• Drying time:

Room Temperature (77F, RU% between 45-65): 4 mils 2 hours to sand and re-coat To stack on vertical: 36 hours

#### Forced drying: 4 mils

- Flash off: 2 min at 77F
- Laminar air: 8 min at 100-140F
- Cooling: 10 min at 77F or less

Pot life of crosslinked product: 4 hours

Shelf life:

1 year (unopened) stored between 41°F and 95°F (5 and 35°C).

## SPECIFICATIONS

#### Wood:

The surface must be clean and dry. Substrate must be free of grease, oil, dirt, fingerprints and any contamination to ensure optimum adhesion and coating performance properties.

**Testing:** Due to the wide variety of substrates, surface preparation methods and environments, the complete system must be tested for adhesion and compatibility prior to full scale application.

### **Recommended Process:**

- Sand the substrate with 180/240 grit; - Spray 2 coats of

YI.1254.00US (sealer for exterior), according to its TDS; - Dry according to indication, and sand 320 or 360 grit; - Spray 2 to 3 coats of

**YOxx.1061.02US** (4 wet mils), drying and sanding with #320 between coats.

- Dry according to indication.

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APPLICATION	SPECIFICATIONS	CAUTIONS
Conventional Spray: Air pressure: 3 to 4 bar Fluid pressure: -	Mix well before using, but avoid vigorous agitation which may cause bubbling or foaming.	Check product label for safety and cautions information prior using this product.
Tip: 2 to 2.2 Thinner: maximum 10% of water	Product must be stored between 41F and 95F (5 and 35°C).	Safety Data Sheet is
<pre>Airmix: Air pressure: 0.5 to 1 bar Fluid pressure: 80 to 120 Tip: 11 to 13 Thinner: maximum 6% of water Airless: Fluid pressure: 80 to 120 bar Tip: 11 to 13 Thinner: maximum 6% of water Clean tools / equipment immediately after use with water. .</pre>	<ul> <li>Keep out from freezing.</li> <li>Product and ambient temperature must be above 59F (15°C) for application;</li> <li>Coatings applied at lower temperatures will present chemical and mechanical properties inferior to those that were sprayed on regular conditions.</li> <li>Wastes:</li> <li>Contaminated water and product must be disposed according to local regulations. Never dispose no treated residues directly to effluent.</li> </ul>	available with the Sales Department.

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