Wood Coatings



YOXX.1061.02US White WB Topcoat for Exterior - XX Sheen

DESCRIPTION

General:

 This is a Water-Based Topcoat, developed with special durable resins. Contain filters and inhibitor for ultraviolet light (emitted by the sun light). For indoor and outdoor furniture, doors, windows and general wood finishing.

Advantages:

- High coverage
- Smooth finish touch
- Low VOC.
- Very good weathering resistance (durability);
- High UV protection.
- HAPs free.
- Can be crosslinked with 1% YC.1402US or 5% YC.1018US, to achieve maximum physical e chemical resistance.
- Tinting:
- For Light colors, use colorants YXP.1139-colors (up 5%).
- For intermediate colors, blend with clear base YW.1135US (% not limited), and colorants YXP.1139-colors (up 5%)

CHARACTERISTICS

Available Sheen:

YO30.1061.02US: 30 sheen when applied 4 mils wet per coat.

· Weight solids:

 $46.69\pm2\%$

- Specific Gravity (77F, 25°C):
- 1.156 ± 0.02 g/cm³
- Consistency (77F, 25°C):

95 \pm 5 Krebs Stormer, Square Spindle at 77F

Number of coats:

2 to 3 coats (4 wet mils/coat)

• Drying time:

Room Temperature (77F, RU% between 45-65): 4 mils 2 hours to sand and re-coat To stack on vertical: 36 hours

Forced drying: 4 mils

- Flash off: 2 min at 77F
- Laminar air: 8 min at 100-140F
- Cooling: 10 min at 77F or less

Pot life of crosslinked product: 4 hours

Shelf life:

1 year (unopened) stored between 41°F and 95°F (5 and 35°C).

SPECIFICATIONS

Wood:

The surface must be clean and dry. Substrate must be free of grease, oil, dirt, fingerprints and any contamination to ensure optimum adhesion and coating performance properties.

Testing: Due to the wide variety of substrates, surface preparation methods and environments, the complete system must be tested for adhesion and compatibility prior to full scale application.

Recommended Process:

- Sand the substrate with 180/240 grit; - Spray 2 coats of

YI.1254.00US (sealer for exterior), according to its TDS; - Dry according to indication, and sand 320 or 360 grit; - Spray 2 to 3 coats of

YOxx.1061.02US (4 wet mils), drying and sanding with #320 between coats.

- Dry according to indication.

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APPLICATION	SPECIFICATIONS	CAUTIONS
Conventional Spray: Air pressure: 3 to 4 bar Fluid pressure: -	Mix well before using, but avoid vigorous agitation which may cause bubbling or foaming.	Check product label for safety and cautions information prior using this product.
Tip: 2 to 2.2 Thinner: maximum 10% of water	Product must be stored between 41F and 95F (5 and 35°C).	Safety Data Sheet is
<pre>Airmix: Air pressure: 0.5 to 1 bar Fluid pressure: 80 to 120 Tip: 11 to 13 Thinner: maximum 6% of water Airless: Fluid pressure: 80 to 120 bar Tip: 11 to 13 Thinner: maximum 6% of water Clean tools / equipment immediately after use with water. .</pre>	 Keep out from freezing. Product and ambient temperature must be above 59F (15°C) for application; Coatings applied at lower temperatures will present chemical and mechanical properties inferior to those that were sprayed on regular conditions. Wastes: Contaminated water and product must be disposed according to local regulations. Never dispose no treated residues directly to effluent. 	available with the Sales Department.

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